

# Design of Engineering Experiments

## Part 3 – Analysis of Variance (6)

- Comparing more than two factor levels...**the analysis of variance**
  - ANOVA decomposition of total variability
  - Statistical testing & analysis
  - Checking assumptions, model validity
  - Post-ANOVA testing of means
  - Box-Cox method
- **Sample size determination**

# Power and Sample Size Determination

- In any experimental design problem, a critical decision is the choice of sample size – that is, determine the number of replicates to run.
- Sample size is usually determined by the trade-off between
  - Statistical considerations such as **Power of tests**, and **precision of estimations**; and
  - the availability of resources such as money, time, man power, etc.
  - In general, if the experimenter is interested in detecting small effects, more replicates are required than if the experimenter is interested in detecting large effects.

# Power and Sample Size Determination

## Fixed Effects Case

- Can choose the sample size to detect a specific difference in means and achieve desired values of **type I and type II errors**
- Type I error – reject  $H_0$  when it is true ( $\alpha$ )
- Type II error – fail to reject  $H_0$  when it is false ( $\beta$ )
- **Power** =  $1 - \beta$

# Power and Sample Size Determination

## Fixed Effects Case

- $\beta = 1 - P\{\text{Reject } H_0 | H_0 \text{ is false}\} = 1 - P\{F_0 > F_{\alpha, a-1, N-a} | H_0 \text{ is false}\}$
- To evaluate  $\beta$ , we need to know the distribution of the test statistic  $F_0$  if the null hypothesis is false.
- It can be shown that, if  $H_0$  is false,  $F_0$  is distributed as a **noncentral F** distribution with  $a-1$  and  $N-a$  degrees of freedom and the noncentrality parameter  $\Phi$  (measuring the deviation from  $H_0$ ). The bigger the  $\Phi$ , the further away from  $H_0$  and the higher the power.

$$\Phi = \frac{1}{\sigma} \sqrt{\frac{\sum_{i=1}^a n\tau_i^2}{a}}$$

# Power and Sample Size Determination

## Fixed Effects Case

- The power of a test depends on
  - the significance level : the larger  $\alpha$  , the higher power;
  - how much deviation is from  $H_0$ .
    - **the strength of signal**: the higher signal to noise ratio, the higher power;
    - **sample size**: the larger sample size, the higher power

$$\Phi = \frac{1}{\sigma} \sqrt{\frac{\sum_{i=1}^a n\tau_i^2}{a}} \Rightarrow \Phi^2 = \frac{n \sum_{i=1}^a \tau_i^2}{a\sigma^2}$$

# Sample Size Determination

## Fixed Effects Case

- **Operating characteristic curves** plot  $\beta$  against  $\Phi$ .
- Goal: find the *smallest* sample size needed to achieve
  - a (predetermined) power
  - with *at most* a (predetermined ) type I error rate
  - for *at least* a (predetermined) signal
- Why? On one hand, we want sample size to be large enough to detect important deviations from  $H_0$  with high probability. However, on the other hand, the sample size should not be unnecessary large such that the cost of the study is too high AND **practically insignificant** deviations from  $H_0$  becomes **statistical significant** with a high probability

# Sample Size Determination

## Fixed Effects Case---use of OC Curves

- The **OC curves** for the fixed effects model are in the Appendix, Table V, pg. 613
- A very common way to use these charts is to define a difference in two means  $D$  when the null hypothesis should be rejected, then the minimum value of  $\Phi^2$  is

$$\Phi^2 = \frac{nD^2}{2a\sigma^2}$$

- Typically work in term of the ratio of  $D/\sigma$  and try values of  $n$  until the **desired power** is achieved
- R will perform power and sample size calculations
- There are some other methods discussed in the text

## Example 3-10

- Want  $\beta \leq 0.1$ ,  $D=75$ ,  $\alpha=0.01$ , assume  $\sigma=25$ .

$$\Phi^2 = \frac{n(75)^2}{2(4)(25^2)} = 1.125n$$

n	$\Phi^2$	$a(n-1)$	Power ( $1 - \beta$ )
4	4.5	$4(3)=12$	0.65
5	5.625	$4(4)=16$	0.8
6	6.75	$4(5)=20$	0.9



# R code

Power and Sample size calculation

#In R, go to

#Packages -> Install package(s) -> find "usa CA1"--> highlight it and click ok-->

#find "pwr" in the pop-up window and highlight-> click ok

```
library(pwr)
```

```
#k=Number of groups, n Number of observations (per group)
```

```
#f=square root ( $D^2/(2*k*\sigma^2)$ )
```

```
#sig.level=Significance level (Type I error probability)
```

```
#power=Power of test (1 minus Type II error probability)
```

```
#obtain sample size n given k, f,alpha and power
```

```
pwr.anova.test(k=4,f=sqrt(1.125),sig.level=0.01,power=0.9)
```

```
#obtain the actual power given k,f,n=6 and alpha
```

```
pwr.anova.test(k=4,f=sqrt(1.125),n=6,sig.level=0.01)
```

# R code and output

```
>pwr.anova.test(k=4,f=sqrt(1.125),sig.level=0.01,power=0.9)
```

Balanced one-way analysis of variance power calculation

k = 4

n = 5.8107

f = 1.060660

sig.level = 0.01

power = 0.9

NOTE: n is number in each group

```
> pwr.anova.test(k=4,f=sqrt(1.125),n=6,sig.level=0.01,)
```

Balanced one-way analysis of variance power calculation

k = 4

n = 6

f = 1.060660

sig.level = 0.01

power = 0.915384

NOTE: n is number in each group